

This sampling plan is a mandatory requirement for suppliers of Mubea Carbo Tech in combination with the defined **inspection category 2**. - 

	2
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batch	sample size	
	normal	tightened
1 - 8	complete batch	complete batch
9 - 15	4	7
16 - 25	5	9
26 - 50	7	15
51 - 90	10	21
91 - 150	13	26
151 - 280	21	36
281 - 500	28	49
501 - 1200	42	85
1201 - 3200	64	137
3201 - 10000	103	206
10001 - 35000	168	336
35001 - 150000	270	525
150001 - 500000	300	450

Remarks:

- 1) start with sample size **"Normal"**
- 2) if there is one defect part in the control sample, you have to change from **"Normal"** to **"Tightened"**
- 3) if there are 3 control samples free from defects, you can change from **"Tightened"** to **"Normal"**
- 4) The supplier has to guarantee the documentation of the sample results.



Mubea Carbo Tech GmbH  
A-5020 Saizburg · Eggen-Müller-Str. 16  
Phone +43 662-2414-77 · Fax 2414-77  
UID-Nr. ATU44474267 · www.carbotech.at

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